

BMW M3 G80

Carbon Fiber Spoiler Assembly Instruction

1.Remove the original spoiler-cap. Secure the working edges with tape.

2.Place the spoiler mount in the mounting location.

3.Secure the spoiler mount in place with tape.

4.Use the holes in the spoiler mount to mark the places to make the holes.

5.Remove the cover under the lamps from the inside of the trunk lid.





6. Make holes in the marked places. **ATTENTION!** The hole marked with a red circle (the hole on the rear edge from the inner side of the trunk lid) is the only one that covers only the upper sheet of the trunk lid, without going through the inner sheet.

7. (If spoiler with LED) Place the right seal in place according to the spoiler mounting and mark the hole for the cables.

8. (If spoiler with LED) Drill a hole in the trunk according to the marking. This hole also covers only the upper tailgate sheet.

9. Drill a hole perpendicular to the drilled holes on the side of the trunk lid.

10. Enlarge the hole with a hole saw.



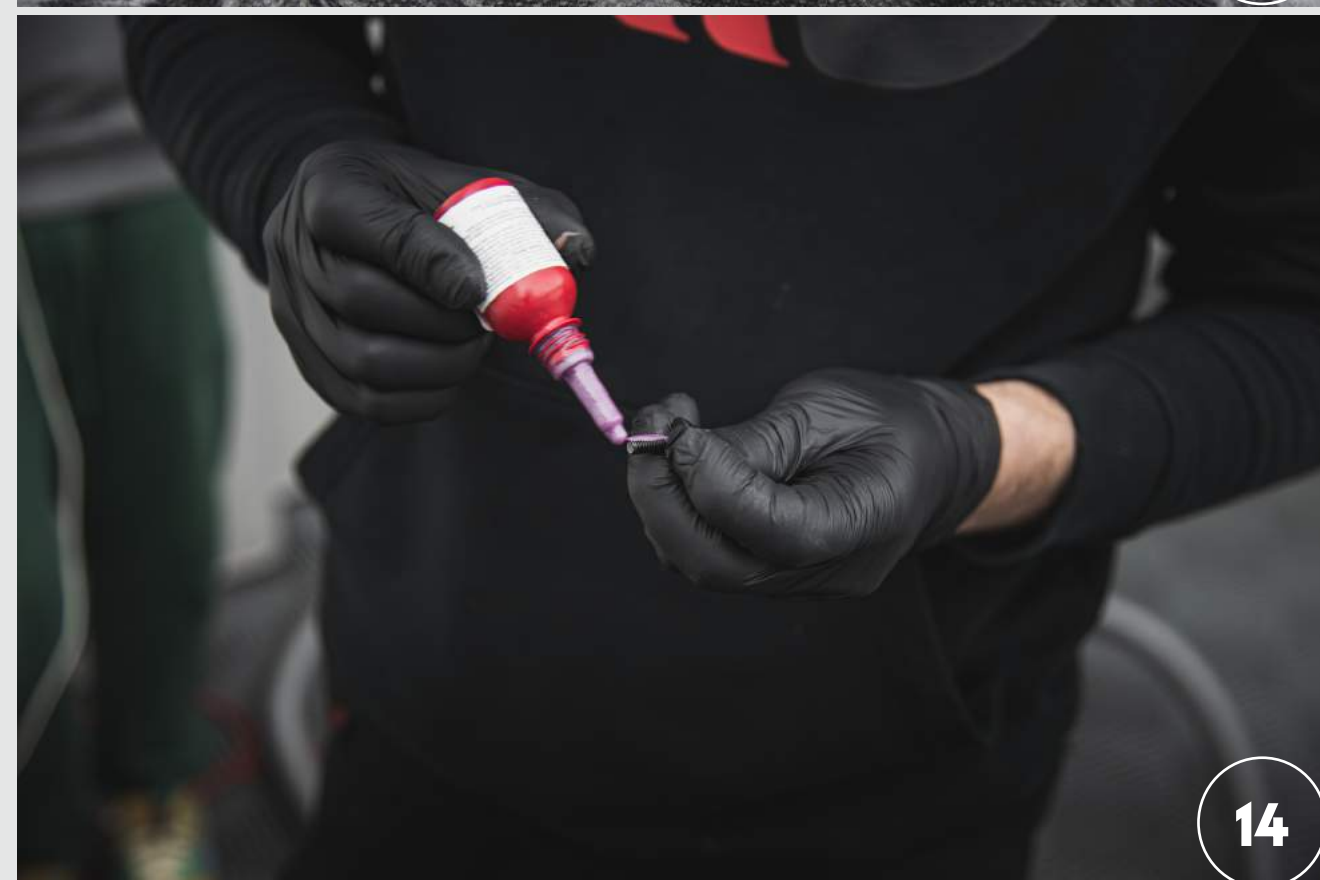


11. Use a hole saw to enlarge the remaining holes on the inside of the trunk lid.

12. Protect the drilled edges against corrosion.

13. Insert the pass-through seal into the cable hole.

14. Apply anti-unscrewing glue to the threads of the mounting screws.





15

15

16

17

18

19

20

15.Screw the spoiler mount together with the seal to the trunk lid.

16.Insert the tool through the hole in the side hole of the trunk lid to tighten the last screw.

17.After tightening, secure the hole with a plug.

18.Tighten the remaining screws.

19.Secure the remaining holes with plugs.

20.Done. You can now attach the spoiler to the mount.